

REMARKS	NO. REQ'D	PART NO.	ITEM NO.	ITEM
$\times \frac{3}{16}$ W	1	41-4080	51	TIMING BELT
WING			52	
MING	1	41-4082	53	BELT GUARD ASSEMBLY
	1	41-4083	54	OIL DELIVERY TUBE ASSEMBLY
	1	41-4084	55	OIL DELIVERY TUBE ASSEMBLY-F
	2	41-4090	56	OIL FILTER ASSEMBLY
	2	41-4092	57	BELT GUARD STUD
	2	41-4093	58	KNURLED THUMB NUT
	4.1	41-4094	59	ELBOW $\frac{5}{16}$ TUBE
	1.1	41-4095	60	TEE, $\frac{5}{16}$ TUBE
	1.1	41-4098	61	ELBOW, $\frac{3}{8}$ TUBE
	1	41-4177	62	ELBOW, $\frac{3}{8}$ TUBE
			63	
	1	41-4105	64	OIL DRAIN TUBE ASSEMBLY
	1	41-4106	65	COOLANT TUBE ASSEMBLY
	1	41-4111	66	"O" RING
	3	41-4112	67	"O" RING
	1	41-4113	68	"O" RING
	2	41-4131	69	SLEEVE
			70	
			71	
			72	
			73	
	2	41-4116	74	ROLL PIN
$\times \frac{1}{4}$ W	4	RM.#32536	75	FLAT WASHER
$\times \frac{1}{4}$ W	4	RM.#32338	76	HEX. HD. STEEL CAP SCREW
$\times \frac{1}{4}$ W	2	RM.#32354	77	HEX. HD. STEEL CAP SCREW
	12	RM.#32360	78	SOCKET HD. STEEL CAP SCREW
	1	RM.#32375-5	79	FIL. HD. MACH. SCREW
	11	RM.#32362-5	80	SOCKET HD. STEEL CAP SCREW
	2	RM.#32467	81	HOLLOW HD. SET SCREW
	3	RM.#32484	82	HEX. STEEL NUT

NO. REQ'D	PART NO.	ITEM NO.	ITEM	
1	41-2481	1	"O" RING	$3\frac{5}{8}$ ID x 4
1	41-4239	2	STATOR DISC SET	RIGHT SC
1	41-4240	3	STATOR DISC SET	LEFT SCF
1	41-4242	4	ROTOR ASSEMBLY	
1	41-3923	5	HOUSING	
1	41-3924	6	FRONT COVERPLATE	
1	41-3926	7	BACK COVERPLATE	
1	41-3927	8	MOTOR PIVOT BRACKET	
1	41-3928	9	COVER	
40	41-3936	10	STATOR DISC SPACER RING (2 STACKS)	
1	41-3937	11	STATOR DISC SPACER TUBE	
1	41-4215	12	DRIVE PULLEY	
1	41-3940	13	TRANSMISSION ASSEMBLY	
2	41-4236	14	STATOR SPACER TUBE RING	
1	41-3960	15	OIL CATCHER - BACK	
1	41-3961	16	OIL CATCHER - FRONT	
1	41-3965	17	THRUST RING - BACK	
1	41-3966	18	THRUST RING - FRONT	
1	41-3967	19	BACK BEARING ADJUSTING NUT	
1	41-3968	20	LOCKING PLATE	
1	41-3969	21	BACK PRESSURE PLATE	
1	41-3970	22	FRONT PRESSURE PLATE	
2	41-3971	23	RESILIENT BEARING MOUNT	
4	41-3972	24	CLAMP BOLT	
2	41-3973	25	"O" RING	$7\frac{3}{4}$ ID x $8\frac{1}{4}$ C
2	41-3974	26	"O" RING	$6\frac{3}{4}$ ID x $7\frac{1}{4}$ C
1	41-3975	27	"O" RING	$5\frac{3}{4}$ I.D. x $6\frac{1}{4}$ C
2	41-4218	28	TETRASEALS	$4\frac{3}{4}$ x 5
2	41-4219	29	TETRASEALS	$3\frac{1}{2}$ x $3\frac{3}{4}$
8	41-3991	30	THRUST SPRING	
2	41-3992	31	FRONT RETAINER PLATE SPRING	
1	41-4008	32	MOTOR PIVOT ROD	

	2	RM.#32537	84	FLAT WASHER
	2	RM.#32538-5	85	FLAT WASHER
	16	41-4188	86	FLAT WASHER
	1	RM.#32545	87	SPLIT STEEL LOCKWASHER
	12	RM.#32553	88	SPLIT STEEL LOCKWASHER
	21	RM.#32555	89	SPLIT STEEL LOCKWASHER
	3	RM.#32556	90	SPLIT STEEL LOCKWASHER
	2	RM.#32356-1	91	HEX. HD. STEEL CAP SCREW
	8	RM.#32356-9B	92	HEX. HD. STEEL CAP SCREW
	2	RM.#32364	93	SOCKET HD. STEEL CAP SCREW
	2	RM.#32365-4	94	SOCKET HD. STEEL CAP SCREW
	2	R.M.#32365-4A	95	SOCKET HD. STEEL CAP SCREW
	8	41-4189	96	NUT (HEAVY)
	1	RM.#32486-4	97	JAM NUT
	4	RM.#32483-8	98	ELASTIC STOP NUT
	8	RM.#32566	99	SPLIT STEEL LOCKWASHER
	4	RM.#32539-1	100	STEEL WASHER

1	41-4217	34	DRIVE MOTOR	
1	41-4011	35	EYE BOLT	
1	41-4014	36	EYE BOLT STUD	
2	41-4015	37	SPHERICAL WASHER	$\frac{3}{8}$ DIA.
1	41-4026	38	INLET FLANGE COVER PLATE	
1	41-4220	39	INSTRUCTION LABEL	
		40		
		41		
1.1	41-4041	42	CONNECTOR TUBE	$\frac{1}{4}$ DIA.
1.1	41-4042	43	ELBOW TUBE	$\frac{1}{4}$ DIA.
1	41-4216	44	TIMING BELT	
1	41-4243	45	INLET SCREEN	
1	41-4054	46	OUTLET CONNECTION SUB-ASSEMBLY	
2	41-4055	47	OUTLET CONNECTION SEAL	
6	41-4066	48	FIL. HD. MACH. SCREW	8-32 \times $1\frac{3}{8}$
2	41-4067	49	FIL. HD. MACH SCREW	8-32 \times $\frac{1}{4}$
1	41-4079	50	CRESCENT RETAINING RING	$\frac{3}{4}$ DIA.